
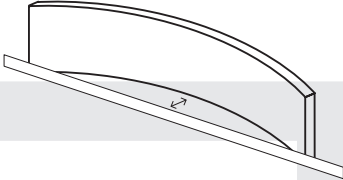
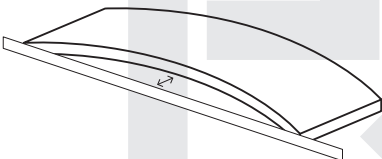

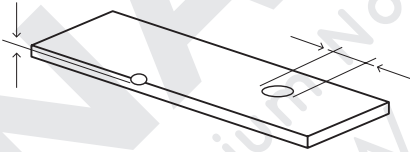
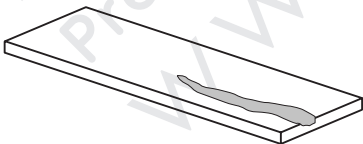
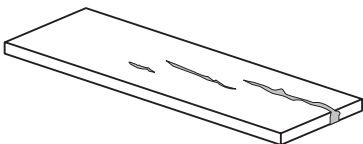


	AB
Main profiles	Decking
Slash (spike, splay) knots	No limitation.
Sound (incl. black) knots	No limitation.
Unsound rotten knots	Not allowed on visible side.
Bark-ringed knots	Closed knots allowed, maximum size 1/3 of the width of the board. 1 per meter.
Loose knots or knotholes	Considered as a defect but may occur max. on 10% of the volume, single knotholes with the max. size 10% of the width.
Knot size	Maximum 50% of the board width.
Max. permitted knots per meter	No limitation.
Checks	Permitted in max. 35% of the length, with the max. width not over 0,5 mm. Through checks not allowed.
End splits	Allowed up to max 1/2 of the board width, up to 30% of the total volume, including through splits.
Ring shakes	Not allowed.
Wane and mechanical damages	Maximum volume of wane allowed maximum 5% of total volume, up to 10% of board length. Mechanical damages not allowed.
Resin pockets	Max. length 50% of the width of the board, total length per board 200 mm, maximum width not over 2 mm. Less than 10mm long are not considered.
Bark pocket, scar	Length maximum up to board width. Total length up to 250 mm.
Compression wood	Allowed up to 20% of the total volume.
Fungus infection (mould, blue stain, rot)	Mould not allowed. Blue stain and rot allowed for maximum 10% of the total volume.
Insect damage	Not allowed.
Moisture content	16 ± 2 %
Surface quality	Maximum length of hit & miss surface allowed on visible side is the board width.
Tolerance	Length: ± 10 mm Thickness: ± 0,5 mm Width: ± 0,5 mm
	Max 5% deviation in quality grading allowed from total volume.

<p>Twist</p> 	<p>8 mm per worst 2 m of the board, should not limit the usage of the material.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, should not limit the usage of the material.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, should not limit the usage of the material.</p>
<p>Wane</p> 	<p>Allowed for maximum 5% of the volume, maximum 10% of the length of the board. Mechanical damages are not allowed.</p>
<p>Knots</p> 	<p>See details on page 1.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Fungus is not allowed. Blue stain and rot allowed in maximum 10% of the volume along the face and side of the board.</p>
<p>Checks and end shakes</p> 	<p>Checks allowed for maximum 30% of the total volume, up to 35% of the length, maximum width 0.5 mm. Checks through the board not allowed. Maximum allowed length of the shakes is equal to the board width, maximum 30% of total volume, through shakes allowed.</p>